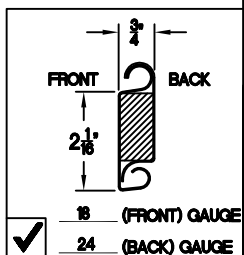


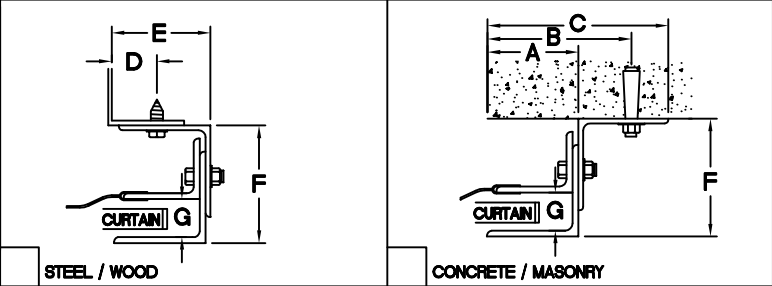
ELEVATION

PLAN VIEW

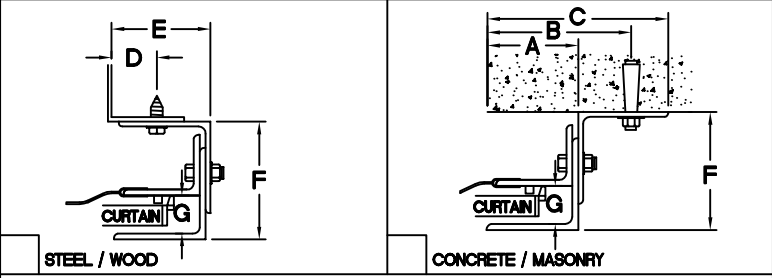
SECTION-A-A



GUIDE DETAIL (NON-WINDLOCK)



GUIDE DETAIL (WINDLOCK)



GUIDE DIMENSIONS

GUIDE TYPE	A	B	C	D	E	F	G
2	2 5/8"	3 7/8"	5 1/8"	1 1/4"	2 13/16"	4"	1 1/4"
3	2 5/8"	4 3/4"	5 5/8"	1 1/4"	2 13/16"	4 3/8"	1 1/4"
4	2 5/8"	4 3/4"	5 5/8"	1 1/4"	2 7/8"	4 3/4"	1 1/4"
2(W/L)	3"	4 1/4"	5 1/2"	1 5/8"	3 3/16"	4"	1 1/2"
3(W/L)	3"	5 1/8"	6"	1 5/8"	3 3/16"	4 3/8"	1 1/2"
4(W/L)	3"	5 1/8"	6"	1 5/8"	3 1/4"	4 3/4"	1 1/2"
5(W/L)	3"	5 1/8"	6"	1 5/8"	3 1/4"	4 3/4"	1 1/2"
6(W/L)	5 1/4"	6 1/2"	7 3/4"	1 5/8"	4 7/8"	7 1/4"	1 1/2"

GENERAL NOTES

- SLATS/HOOD: SELECT FINISH OPTION BELOW (HOOD INCLUDES WEATHER BAFFLE)
 - GRAY POLYESTER TOP COAT
 - WHITE POLYESTER TOP COAT
- OTHER SURFACES:
 - SHOP COAT BLACK PRIMER
- OPERATION:
 - RIGHT HAND SHOWN, LEFT HAND OPPOSITE
- GUIDES:
 - STRUCTURAL STEEL ANGLES OF 3/16" MINIMUM THICKNESS
 - WITH PVC WEATHER SEAL
- BOTTOM BAR:
 - TWO 2"x2"x1/8" STEEL ANGLES WITH PVC BULB ASTRAGAL

MFK.	QTY.	OPENING SIZE		OPERATION	R.H.	CLEARANCES		OPTION	PROJECT:	ARCHITECT:	CONTRACTOR:	DISTRIBUTOR:	DATE:	SHEET:	OF:	BY:	REF.#	4255 McEver Industrial Dr. Acworth, GA 30101 PH:(770) 924-2600 Fax:(770) 974-1455 www.astadoor.com	
		WIDTH "W"	HEIGHT "H"			L.H.	"X"												"V"



Asta Door Corporation is not responsible for the use of improper installation procedures, structural supports as well as field inspection prior to manufacturing and installation.

APPROVAL SIGNATURE: _____ DATE: _____

MODEL 618-INSULATED-FACE OF WALL (CHAIN HOIST)